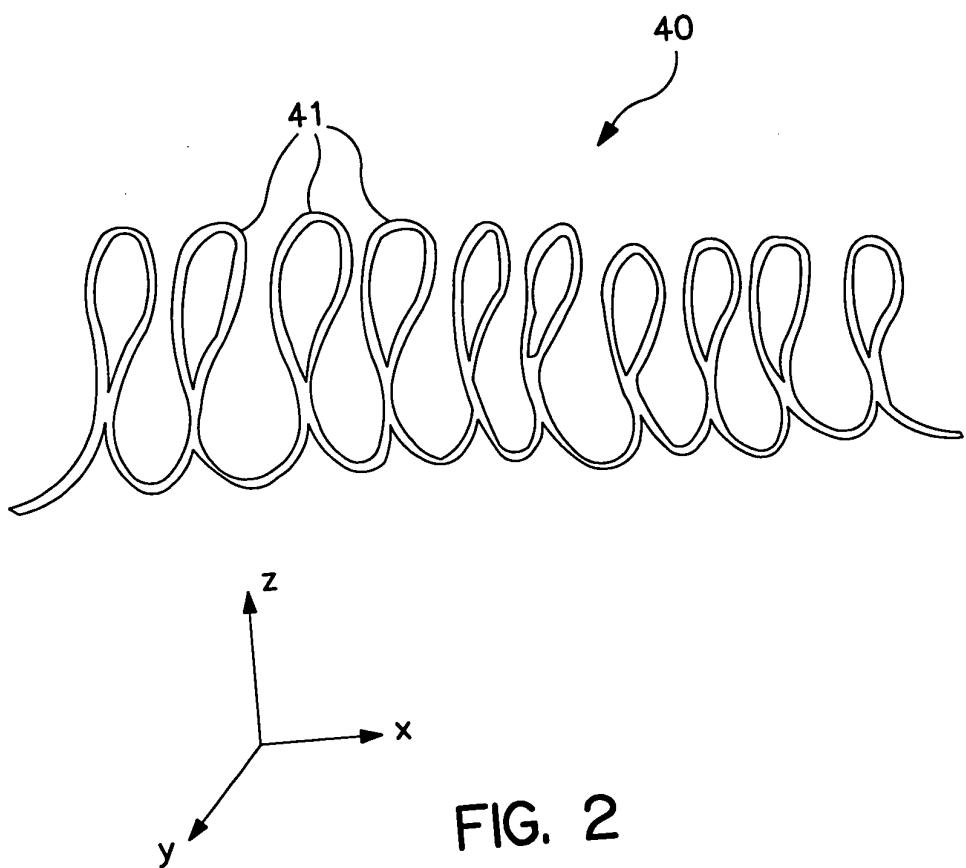


FIG. 1

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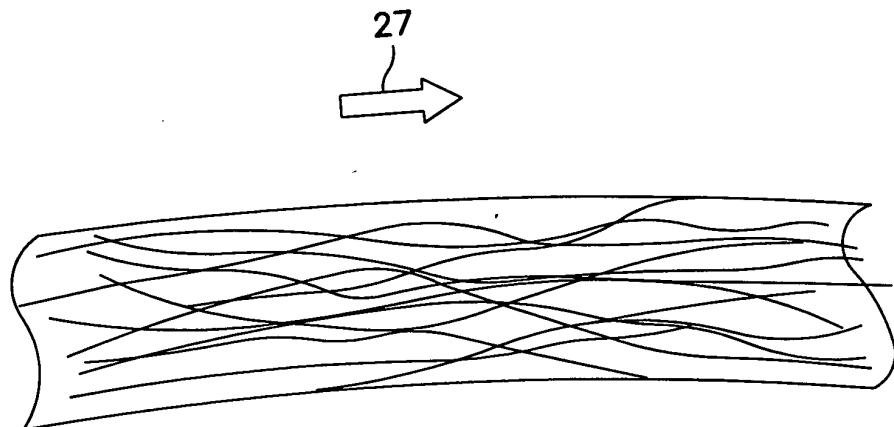


FIG. 3A
PRIOR ART

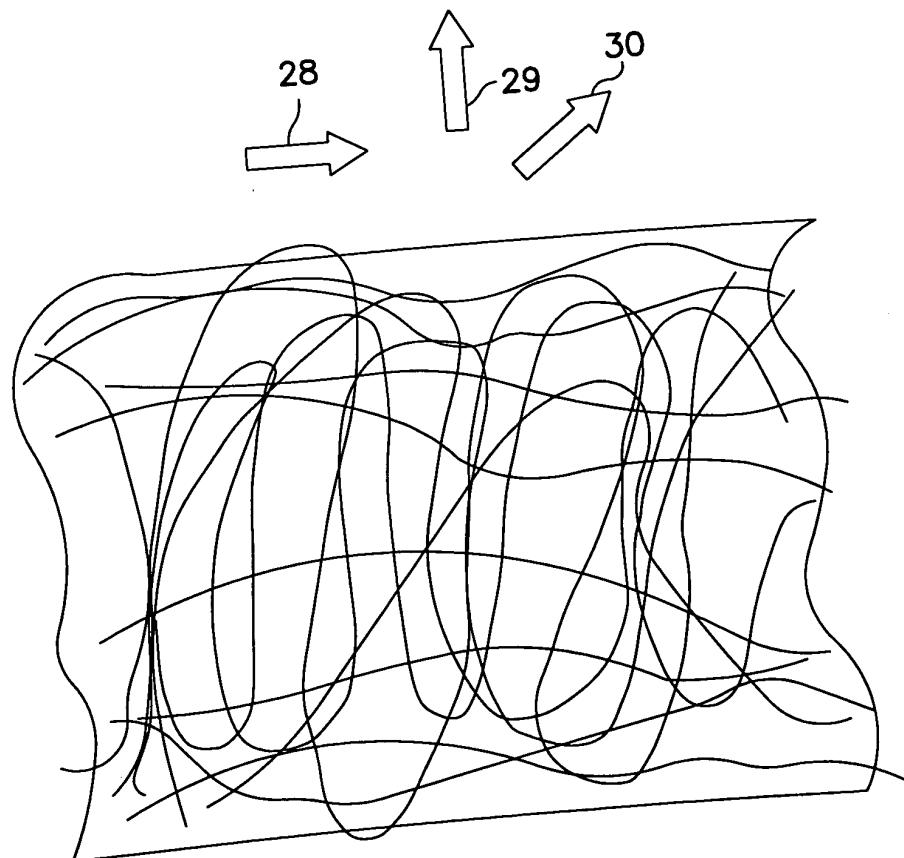


FIG. 3B

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Rush Transfer (on-line)
2.5 osy, S/C "straight" Fibers

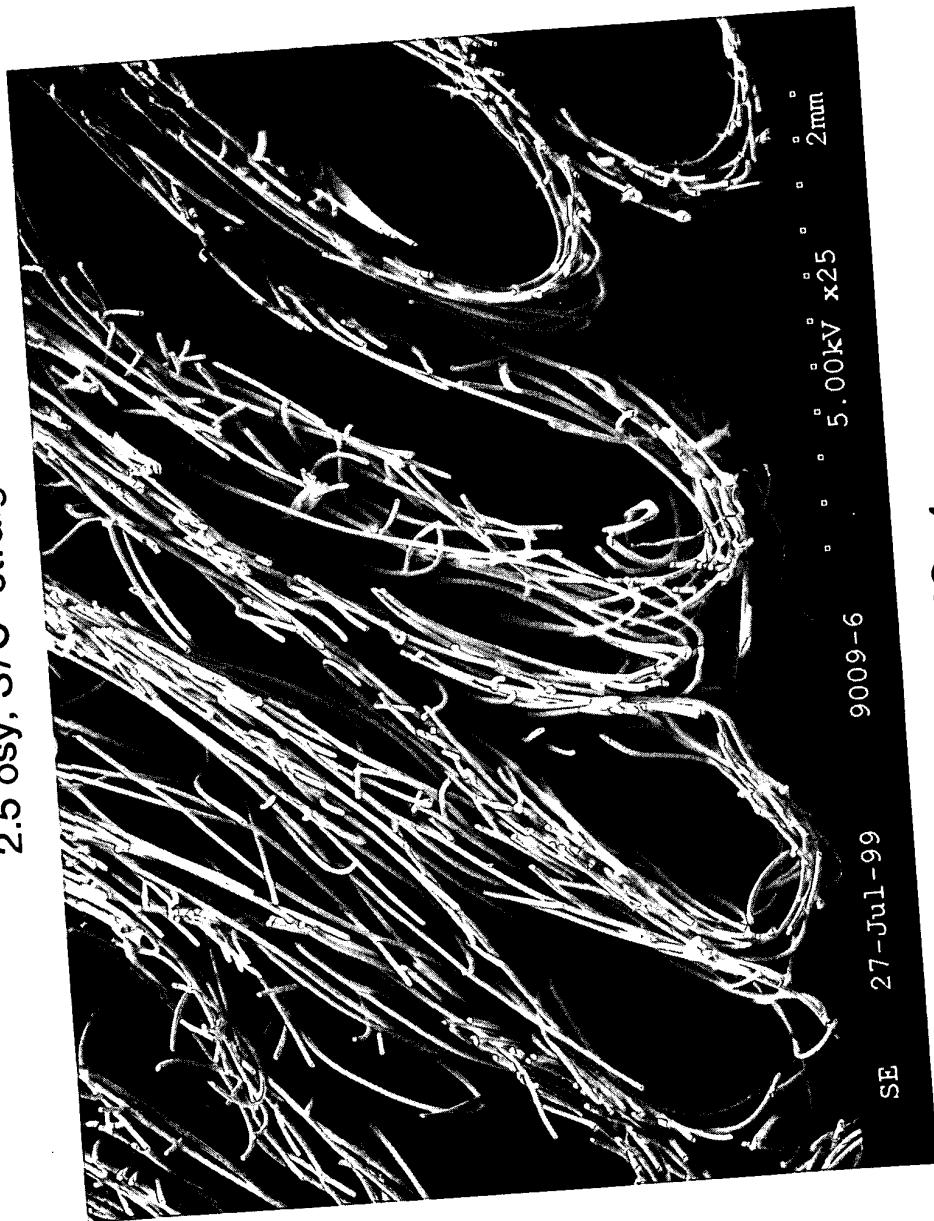


FIG. 4

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Rush Transfer (on-line) 3.0 osy

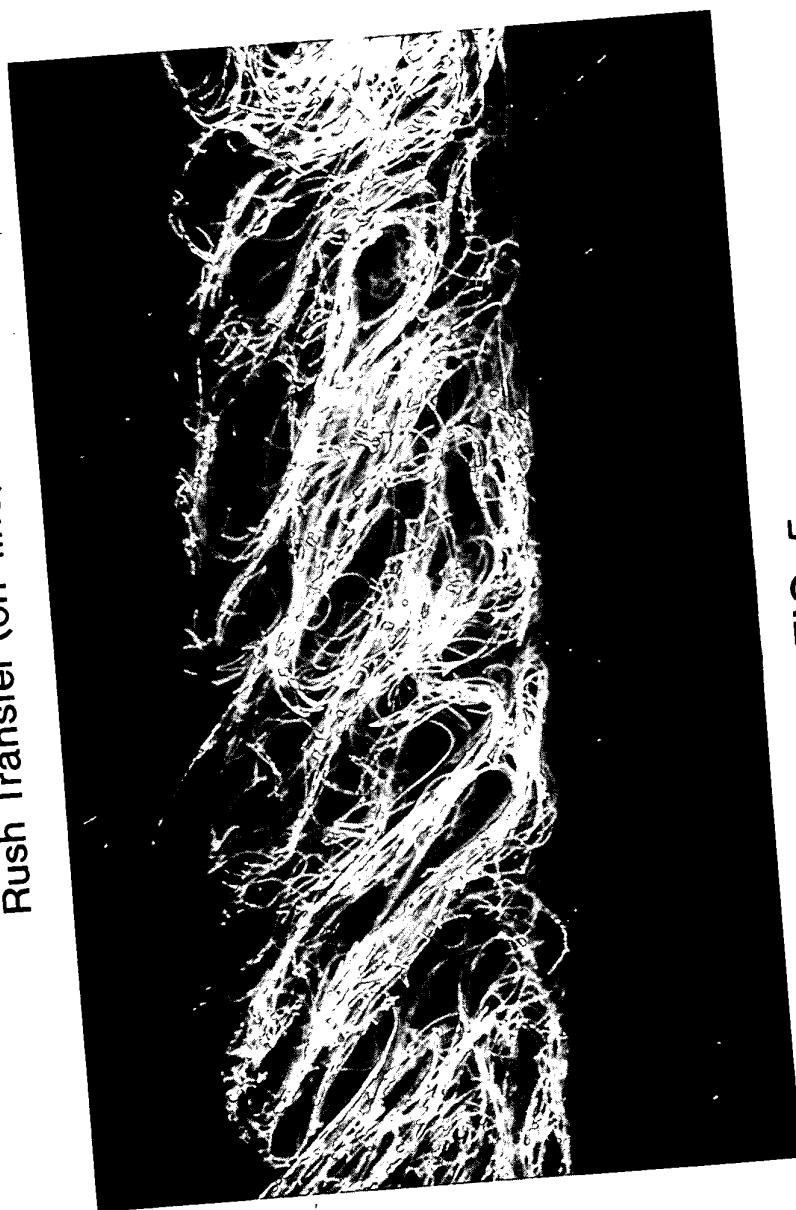


FIG. 5

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Rush Transfer (on-line) 3.2 osy

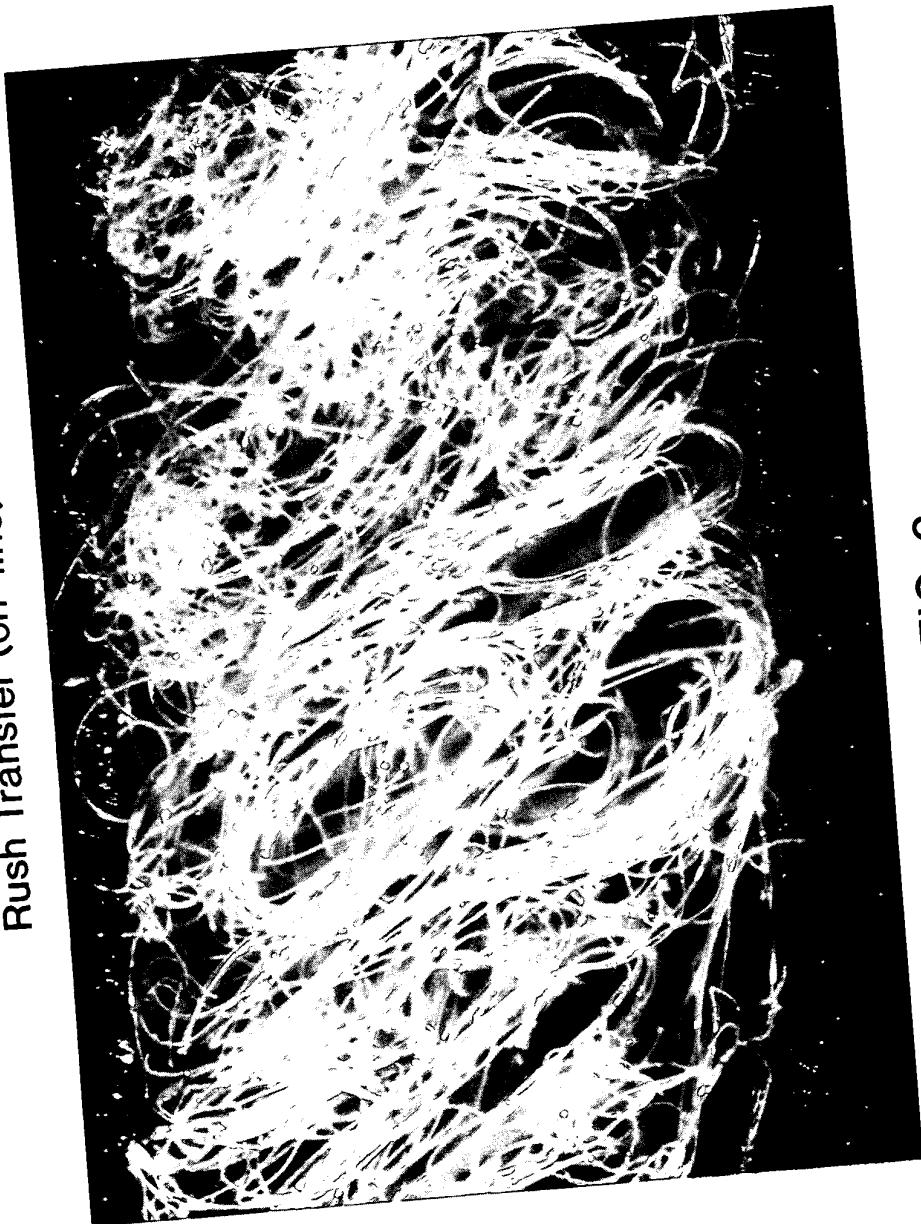


FIG. 6

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High Rush SB Rush Transfer (on-line) 4 osy

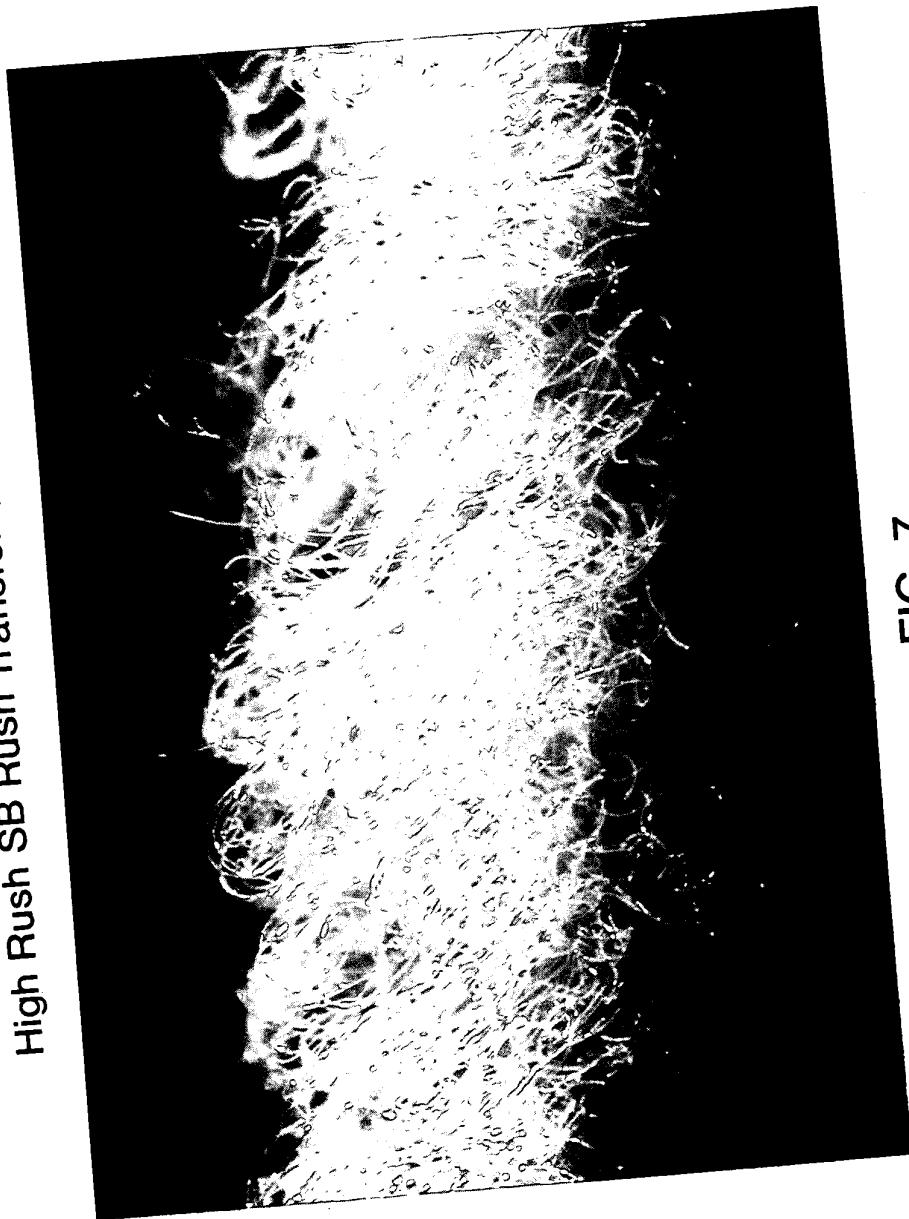


FIG. 7

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Rush Transfer (on-line) 0.5 osy

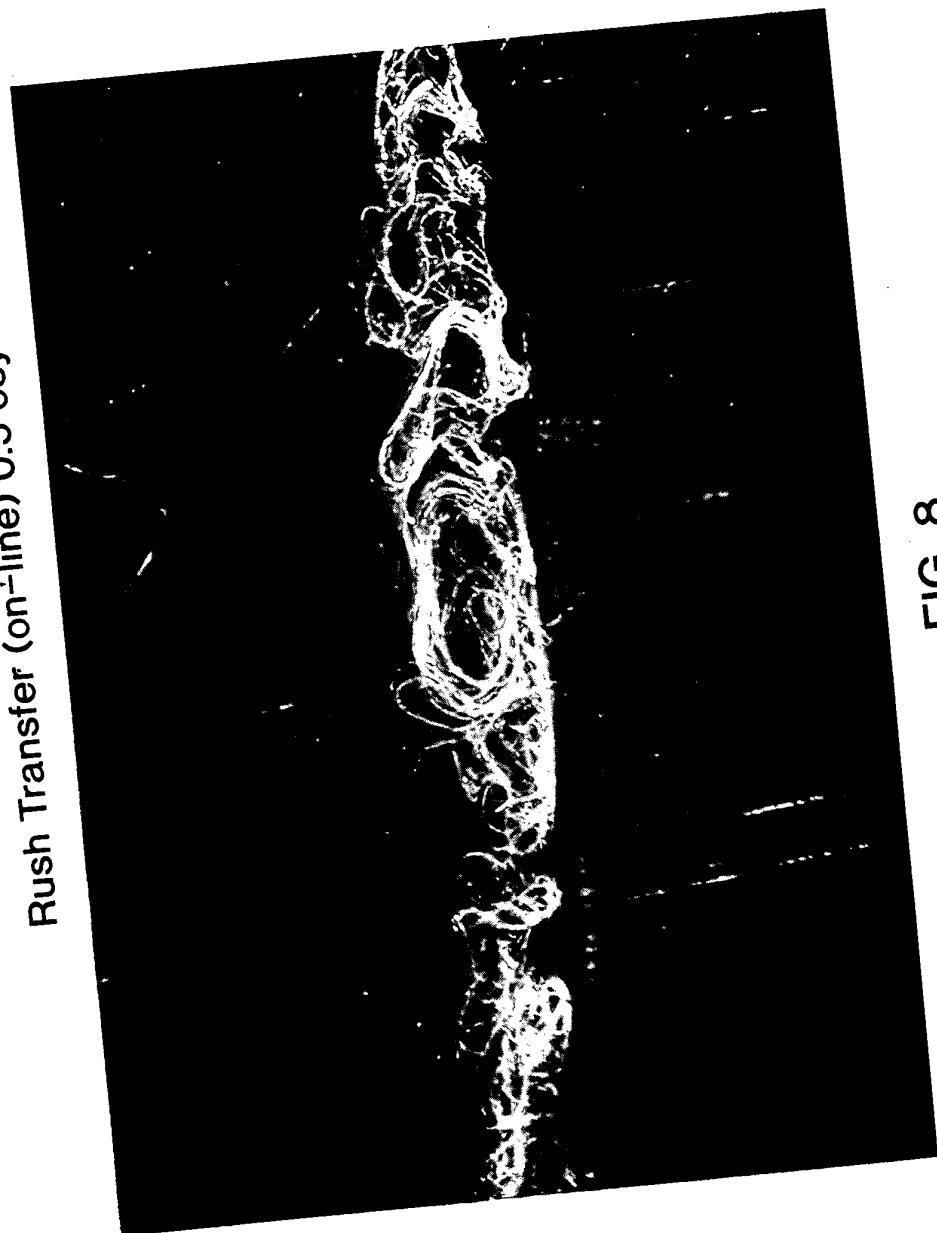


FIG. 8

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Rush Transfer (on-line)
08 osy, S/S "crimped" Fibers

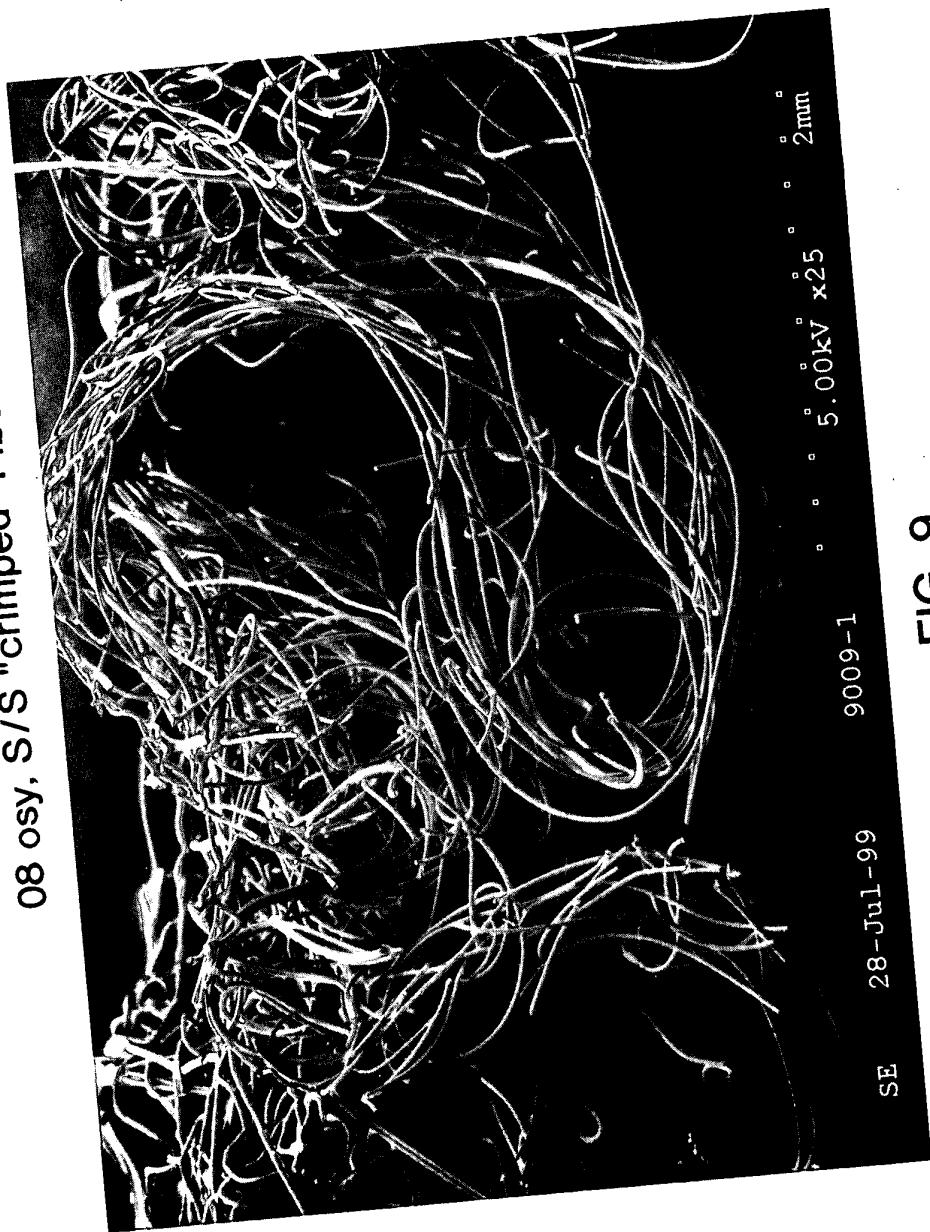


FIG. 9